WATERPROOF SPLIT THICKNESS : 1.2 - 1.4 MM

RETANNING - DYEING - FATLIQUORING					
OPERATIONS	PRODUCT	°C	%	RUN	REMARKS
Washing	Water	30	100		
	Oxalic Acid		1.0	60	Drain
Rechroming	Water	30	100		
	BCS Powder		6.0		
	Sodium Formate		1.0	60	
+	Sodium Bi Carbonate		0.5	30	pH 4.0 D/W
Neutralisation	Water	30	100		
	Syntan NT		1.0	30	
	Sodium Formate		1.0	30	
	Sodium Bi Carbonate		0.2	20	pH 5.5 D/W/D
Retanning	Water	60	100	60	
Dyeing	Retan 300		2.0	40	
Fatliquoring +	Wattle		5.0		
	Syntan R - MF		6.0		
	Black Dye		2.0	60	Chk ø
+	Repallon ESW		6.0		
	Repallon SRW		1.0	60	
+	Formic Acid		2.0	30	Drain
	Water	60	100		
	Repallon ESW		4.0		
	Repallon SRW		1.0	60	
	Formic Acid		2.0	60	(10+10+40)
+	BCS Powder		2.0	60	Drain
	Water	60	100		
	Repallon ESW		4.0		
	Repallon SRW		1.0	60	
+	Formic Acid		2.0	60	(10+10+40)
	BCS Powder		2.0	120	
	Sodium Formate		0.5	30	Rinse / Pile

MACHINE OPERATIONS : Samm, wet nail o/n, Hang Dry, Stake, Buff.

Green-Trek

Committed to sustainable technologies

Code :

D/W/D = Drain / Wash / Drain Chk = Check Ø = Cross Section + = Add O/N = Over Night
Run = Time in Minutes Pdr = Powder Vd = Vacuum Dry L O/N = Leave Over Night

Suggested products comply with REACH and free from:

- Heavy Metals, Cr. VI, PCP, Cresols
- AP/APEO, SCCP, MCCP
- Forbidden Amines, Bisphenol
- PFCs, PAHs, PFOs, PCB
- Formaldehyde, Cresols, PCP/OPP