SPLIT FOR TOOL KITBAG THICKNESS : 1.0 - 1.2 MM

RETANNING - DYEING - FATLIQUORING					
OPERATIONS	PRODUCT	°C	%	RUN	REMARKS
Washing	Water	30	200		
	Sintol ALX		0.5		
	Acetic Acid		0.5	40	D/W/D
Rechroming	Water	30	100		
	BCS Powder		3.0		
	Maradol C		0.5		
	Sodium Bi Carbonate		1.5	60	L O/N, Drain / Wash
Neutralisation	Water	30	100		
	Sodium Formate		1.0		
	Sodium Bi Carbonate		0.5	30	pH 5.0 - 5.2 Chk
Retanning	Water	60	150		
	Retan 38		2.0	30	
+	Syntan PM		2.0		
	Syntan NX		2.0	45	
Dyeing	Dye		1.0	30	Chk ø
Fatliquoring	Sintol D		1.5		
	Luber G 60		1.5		
	Luber SN		2.0	45	
+	Formic Acid		1.5	60	10 +10+40, Rinse, Pile O/N

MACHINE OPERATIONS : Next day V/D, Hang Dry, Toggle, Plane Plate 80° C / 300 kg, buff with 320, 400, 600 Grit paper.

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Code :

D/W/D = Drain / Wash / Drain Chk = Check Ø = Cross Section + = Add O/N = Over Night
Run = Time in Minutes Pdr = Powder Vd = Vacuum Dry L O/N = Leave Over Night

Suggested products comply with REACH and free from:

- Heavy Metals, Cr. VI, PCP, Cresols
- AP/APEO, SCCP, MCCP
- Forbidden Amines, Bisphenol
- PFCs, PAHs, PFOs, PCB
- Formaldehyde, Cresols, PCP/OPP