

SHEEP - SAUDI ARABIAN - GARMENT NAPPA : RESIN FINISH : BLACK

FINISHING FORMULATION & PROCESS							
S.No.	PRODUCT	1	2	3	4	5	PROCESS / REMARKS
1	Filler KT	50					1. 2 X Coats, Dry well, Kiss plate. 2. 3 X Coats, Dry well. 3. 2 X Coats, Dry well, Dry Shave, Contilux. 4. 1 X Coat, Stake, Dry Mill for 30 min. and Toggle.
2	Cationic Black Dye Solution	30					
3	Black 33 KT	50					
4	Celina 34 KT	30			100		
5	Brillento 91 KT	150					
6	PUD 48 KT	100					
7	Finish M 45	10		5	50		
8	Water	580	480	95	850		
9	Nano Black Super		80				
10	Novolene PR Black		40				
11	Tuf-Cryl VSF		150				
12	Acril-m X 858		80				
13	Filler 12 / 61		30				
14	Urez 268		20				
15	Glaze Top N		30				
16	Wax 16/S		60				
17	Hicalac 312			100			
18							
19							
20							
21							
22							
23							
24							

APPLICATION :

REMARKS:



Committed to sustainable technologies

REMARKS :			
Code :			
H/C = Hair Cell Print	Po = Polish	P = Plate •C/Bar	M = Dry Drum (Mill)
Pr = Emboss •C	RB = Rebuff	Vd = Vacuum Dry	O/N = Over Night

Suggested products comply with REACH and free from:

- Heavy Metals, Cr. VI
- AP/APEO, SCCP, Phthalate
- Arylamines (Azo group), Forbidden Amines
- PFCs, PAHs, PFOs, PCB
- Formaldehyde, NMP, NEP, DMF
- Complies with VOC emission