

SHEEP - NEW ZEALAND - GARMENT NAPPA : RESIN FINISH : BLACK

FINISHING FORMULATION & PROCESS							
S.No.	PRODUCT	1	2	3	4	5	PROCESS / REMARKS
1	Filler KT	50					1. 2 X Coat, Dry well, Kiss plate.
2	Cationic Black Dye Solution	50					
3	Black 33 KT	30					
4	Celina 34 KT	30			100		
5	Brillento 91 KT	100					2. 3 X Coats, Dry well.
6	PUD 48 KT	100					
7	Finish M 45	20		5	50		3. 2 X Coat, Dry well, Dry Shave, Contilux.
8	Luber 150	20	10				
9	Water	600	510	95	850		
10	Nano Black Super		80				
11	Novolene PR Black		20				4. 1 X Coat, Stake, Dry Mill for 30 min. and Toggle.
12	Acril-m M 701		50				
13	Acril-m X 858		100				
14	Acril-m S 8/1		50				
15	Urez 899		100				
16	Glaze Top N		30				
17	Filler 50		50				
18	Hicalac 312			100			
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APPLICATION :

REMARKS:



Committed to sustainable technologies

REMARKS :			
Code :			
H/C = Hair Cell Print	Po = Polish	P = Plate •C/Bar	M = Dry Drum (Mill)
Pr = Emboss •C	RB = Rebuff	Vd = Vacuum Dry	O/N = Over Night

Suggested products comply with REACH and free from:

- Heavy Metals, Cr. VI
- AP/APEO, SCCP, Phthalate
- Arylamines (Azo group), Forbidden Amines
- PFCs, PAHs, PFOs, PCB
- Formaldehyde, NMP, NEP, DMF
- Complies with VOC emission