SHEEP NAPPA THICKNESS : 0.6 - 0.7 MM

RETANNING - DYEING - FATLIQUORING					
OPERATIONS	PRODUCT	°C	%	RUN	REMARKS
Washing	Water	30	100		
	Sintol ALX		0.5	30	Drain
	Water	60	100		
	Degresol UF 100		1.0	60	
+	Oxalic acid		0.3	20	D/W/D
Re-chroming	Water	30	50		
	Relugan GT 50		1.5	20	
+	Chrome Syntan		4.0	30	
+	Uphol 9R		1.5	15	
+	BCS Powder		2.0		
	Sodium Formate		0.5	30	
+	Sodium Bi Carbonate		0.3	40	pH 3.8, D/W/D, Pile
Neutralisation	Water	30	150		
	Syntan NT		1.0	30	
	Sodium Formate		1.0	15	
+	Sodium Bi Carbonate		0.3	30	In 3 feeds, pH 5.2 (10+10+10)
Retanning	Water	60	150		
Dyeing and	Retan 300		2.0	20	
Fatliquoring +	Dye		3.0	30	Chk ø
+	Uphol 9R		2.0	15	
+	Syntan PR		2.0	20	
+	Syntan T		2.0		
	Syntan ZFM		2.0		
	Syntan PM		2.0		
	GS Powder		2.0	45	
+	Nouvol PK		4.0		
	Nouvol LS 55		5.0		
	Nouvol S49		4.0		
	Luber SAS		2.0	60	Chk Exhaustion
	SMA Tan 22		2.0	20	
+	Formic Acid		2.5	60	(10+10+40), D/W

MACHINE OPERATIONS : Set Lightly, Hang Dry, Condition, Stake & Toggle.

Green-Trek

Committed to sustainable technologies

Code :

D/W/D = Drain / Wash / Drain Chk = Check Ø = Cross Section + = Add O/N = Over Night
Run = Time in Minutes Pdr = Powder Vd = Vacuum Dry L O/N = Leave Over Night

Suggested products comply with REACH and free from:

- Heavy Metals, Cr. VI, PCP, Cresols
- AP/APEO, SCCP, MCCP
- Forbidden Amines, Bisphenol
- PFCs, PAHs, PFOs, PCB
- Formaldehyde, Cresols, PCP/OPP