

SHEEP NAPPA NEW ZEELAND THICKNESS : 0.9 - 1.1 MM

RETANNING - DYEING - FATLIQUORING					
OPERATIONS	PRODUCT	°C	%	RUN	REMARKS
Washing	Water	30	100		
	Sintol ALX		0.5	30	Drain
Degreasing	Water	60	100		
	Degresol UF 100		1.5	60	D/W/D
Re-chroming	Water	30	100		
	Formic Acid		0.5	15	
	+ Chrome Syntan		2.0		
	+ Nouvol SV		2.0	30	
	+ BCS Powder		4.0		
	+ Uphol 9R		1.0	30	
	+ Retan OR		2.0	30	
	+ Sodium Formate		0.5		
	Sodium Bi Carbonate		0.3	40	pH 3.8, D/W/D, Pile
Neutralisation	Water	30	150		
	Syntan NT		1.0	15	
	+ Sodium Formate		1.0	15	
	+ Sodium Bi Carbonate		0.3	30	pH 5.2, D/W/D
Retanning	Water	60	150		
Dyeing	Uphol 9R		1.5	20	
Fatliquoring	+ Retan 38		4.0	30	
	+ Syntan T		5.0		
	+ Syntan ZFM		3.0	45	
	+ Dye		3.0	30	Chk ø
	+ Nouvol PK		5.0		
	+ Nouvol LS 55		2.0		
	+ Nouvol S49		4.0	60	Chk Exhaustion
	+ Syntan PR		2.0	20	
	+ Formic Acid		2.5	60	10 + 10 + 40, D/W/D

MACHINE OPERATIONS : Next day Samm, Set Lightly, Hang Dry, Condition & Stake.



Committed to sustainable technologies

Code :					
D/W/D = Drain / Wash / Drain	Chk = Check	Ø = Cross Section	+	= Add	O/N = Over Night
Run = Time in Minutes	Pdr = Powder	Vd = Vacuum Dry	L	O/N = Leave Over Night	

Suggested products comply with REACH and free from:

- Heavy Metals, Cr. VI, PCP, Cresols
- AP/APEO, SCCP, MCCP
- Forbidden Amines, Bisphenol
- PFCs, PAHs, PFOs, PCB
- Formaldehyde, Cresols, PCP/OPP