

SHEEP NAPPA - INDIAN ORIGIN THICKNESS : 0.8 - 0.9 MM

RETANNING - DYEING - FATLIQUORING						
OPERATIONS	PRODUCT	°C	%	RUN	REMARKS	
Washing	Water	30	200			
	Sintol ALX		0.5	30	Drain	
Degreasing	Water	60	100			
	Degreasol UF100		1.0	60	D/W/D	
Rechroming	Water	30	100			
	Formic Acid		0.5	15	D/W/D	
	Water	30	100			
	Relugan GT 50		1.5	30		
	Nouvol SV		1.0	20		
	+ Chrome Syntan		3.0	30		
	+ Uphol 9R		1.5	15		
	+ BCS Powder		3.0			
	Sodium Formate		0.5	45		
	+ Sodium Bi Carbonate		0.3	40	pH 3.8, D/W/D, Pile	
	Neutralisation	Water	30	150		
		Syntan NT		1.0	30	
	Sodium Formate		1.5	15		
+ Sodium Bi Carbonate		0.3	30	pH 5.2, D/W/D		
Retanning	Water	60	150			
Dyeing	Retan 38		2.0	20		
Fatliquoring	+ Dye		3.0	30	Chk Ø	
	+ Uphol 9R		2.0	15		
	+ Syntan T		4.0			
	Syntan ZFM		3.0	45		
	+ Nouvol PK		4.0			
	Nouvol LS 55		4.0			
	Nouvol S49		4.0	60	Chk Exhaustion	
	+ Formic Acid		2.5	40	10+10+20, D/W/D, Pile	

MACHINE OPERATIONS : Next day Samm, Set Lightly, Hang Dry, Condition & Stake.



Committed to sustainable technologies

Code : D/W/D = Drain / Wash / Drain Chk = Check Ø = Cross Section + = Add O/N = Over Night Run = Time in Minutes Pdr = Powder Vd = Vacuum Dry L O/N = Leave Over Night					
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Suggested products comply with REACH and free from:

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| <ul style="list-style-type: none"> • Heavy Metals, Cr, VI, PCP, Cresols • AP/APEO, SCCP, MCCP • Forbidden Amines, Bisphenol | <ul style="list-style-type: none"> • PFCs, PAHs, PFOs, PCB • Formaldehyde, Cresols, PCP/OPP |
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