

SHEEP NAPPA-5 : CG CRACKLE : YELLOW / RED BROWN

FINISHING FORMULATION & PROCESS							PROCESS / REMARKS
S.No.	PRODUCT	1	2	3	4	5	
1	Cellina 34 KT	250					1. 2 X coat, dry well, plate at 80°C, 50 Kg./cm ² . 2. 4 X coats, dry well. Mill 20 min. 3. 1 X coat, dry well, plate at 80°C, 50 Kg./cm ² . dry milled for 30 minutes, check effect.
2	Brillento 91 KT	50					
3	Water	750	675	95	470		
4	Pigment - Nano Series		40				
5	Cracle Binder		125				
6	Protop 18		80				
7	Filler 50		50		10		
8	Luber 150		30				
9	Hicalac 309			100			
10	Finish M 45			5	40		
11	Sensallon W				20		
12							4. 1 X coat, dry, plate at 70°C, 50 Kg./cm ² . toggle.
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APPLICATION :

REMARKS:



Committed to sustainable technologies

REMARKS :			
Code :			
H/C = Hair Cell Print	Po = Polish	P = Plate •C/Bar	M = Dry Drum (Mill)
Pr = Emboss •C	RB = Rebuff	Vd = Vacuum Dry	O/N = Over Night

Suggested products comply with REACH and free from:

- Heavy Metals, Cr. VI
- AP/APEO, SCCP, Phthalate
- Arylamines (Azo group), Forbidden Amines
- PFCs, PAHs, PFOs, PCB
- Formaldehyde, NMP, NEP, DMF
- Complies with VOC emission