

SHEEP NAPPA-4 : CG CRUNCH : YELLOW BROWN

FINISHING FORMULATION & PROCESS							
S.No.	PRODUCT	1	2	3	4	5	PROCESS / REMARKS
1	Waxol 420	400					1. 2 X coat, leave O/N, plate at 100° C, 50 Kg./cm ² . 2. 2 X coats, dry well, plate at 80° C, 50 Kg./cm ² . 3. 3 X coat, dry well, plate at 80° C, 50 Kg./cm ² . 4. 1 X coat, dry, plate at 70°C, 50 Kg./cm ² . 5. 1 X coat light, toggle.
2	Pull-up 30	100					
3	Water	500	800	560	90	800	
4	Protop 18		200				
5	Pigment - Nano Series			30			
6	Dye Solutions-Novolene PR			50			
7	Acril-m M 701			60			
8	Glaze Top LM 58			120			
9	Urez 899			60			
10	Filler 50			60			
11	Luber 150			30			
12	Hicalac 309				100		
13	Finish M 45				10	50	
14	Celina 34 KT					150	
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APPLICATION :

REMARKS:



Committed to sustainable technologies

REMARKS :			
Code :			
H/C = Hair Cell Print	Po = Polish	P = Plate •C/Bar	M = Dry Drum (Mill)
Pr = Emboss •C	RB = Rebuff	Vd = Vacuum Dry	O/N = Over Night

Suggested products comply with REACH and free from:

- Heavy Metals, Cr. VI
- AP/APEO, SCCP, Phthalate
- Arylamines (Azo group), Forbidden Amines
- PFCs, PAHs, PFOs, PCB
- Formaldehyde, NMP, NEP, DMF
- Complies with VOC emission