

SHEEP NAPPA-3 : PIGMENTED WAXY : BROWN

FINISHING FORMULATION & PROCESS							
S.No.	PRODUCT	1	2	3	4	5	PROCESS / REMARKS
1	Glaze Top N	100	50				1. 1 X coat, dry well, plate at 60°C, 50 Kg./cm ² . 2. 4 X coats, dry well. 3. 2 X coat, dry well, kiss plate, dry shave, stake. 4. 1 light X coat.
2	Luber 150	100					
3	Urez 899	100	100				
4	Pull-up 30	30	10				
5	Water	670	500	200	850		
6	Pigment - Nano series		80				
7	Acril-m S 8/1		100				
8	Acril-m M 701		100				
9	Filler 50		50	20	50		
10	Finish M 45		10				
11	Hicalac 309			100			
12	Celina 34 KT				100		
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APPLICATION :

REMARKS:



Committed to sustainable technologies

REMARKS :			
Code :			
H/C = Hair Cell Print	Po = Polish	P = Plate •C/Bar	M = Dry Drum (Mill)
Pr = Emboss •C	RB = Rebuff	Vd = Vacuum Dry	O/N = Over Night

Suggested products comply with REACH and free from:

- Heavy Metals, Cr. VI
- AP/APEO, SCCP, Phthalate
- Arylamines (Azo group), Forbidden Amines
- PFCs, PAHs, PFOs, PCB
- Formaldehyde, NMP, NEP, DMF
- Complies with VOC emission