

**SHEEP NAPPA-2 : CASEIN FINISH : FLAME RED**

FINISHING FORMULATION & PROCESS							
S.No.	PRODUCT	1	2	3	4	5	PROCESS / REMARKS
1	Urez 899	150	50				1. 1 X Coat, plate at 80° C, 50 Kg./cm <sup>2</sup> . 2. 4 X Coats, Dry well, plate at 80°C, 50 Kg./cm <sup>2</sup> . 3. 2 X Coat, dry well, Fix with crosslinker or formalin, plate at 90°C, 50 Kg./cm <sup>2</sup> ., toggle.
2	Protop SP	50					
3	Novolene PR Dyes	50	40				
4	Water	750	600	790			
5	Pigment - Nano Series		30				
6	GlazEx 72		100				
7	Glaze Top N		100				
8	Glaze Top EC		50	100			
9	Luber 150		30				
10	Glaze Top LM 58			100			
11	Crosslinker		3	5			
12	Finish M 45			5			
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APPLICATION :

REMARKS:



Committed to sustainable technologies

REMARKS :			
<b>Code :</b>			
H/C = Hair Cell Print	Po = Polish	P = Plate •C/Bar	M = Dry Drum (Mill)
Pr = Emboss •C	RB = Rebuff	Vd = Vacuum Dry	O/N = Over Night

**Suggested products comply with REACH and free from:**

- Heavy Metals, Cr. VI
- AP/APEO, SCCP, Phthalate
- Arylamines (Azo group), Forbidden Amines
- PFCs, PAHs, PFOs, PCB
- Formaldehyde, NMP, NEP, DMF
- Complies with VOC emission