SHEEP NAPPA THICKNESS : 1.0 - 1.1 MM

RETANNING - DYEING - FATLIQUORING					
OPERATIONS	PRODUCT	°C	%	RUN	REMARKS
Washing	Water	30	100		
	Sintol ALX		0.5	30	Drain
	Water	60	50		
	Degresol UF 100		1.0	60	D/W
Washing	Water	30	50		
+	Nouvol SV		1.0	15	
+	BCS Powder		5.0	30	
+	Uphol 9R		1.0	15	
+	Sodium Formate		1.0		
	Sodium Bi Carbonate		0.3	40	pH 4.0 / Leave O/N
+	Water		150		
	Syntan NT	60	1.0	20	
	Sodium Formate		1.0	20	
	Sodium Bi Carbonate		0.5	30	pH 5.2 D/W/D
	Water		100		
	Retan 300		2.0	30	
+	Dye		2.0	30	Chk ø
+	Syntan PR		2.0	20	
+	Uphol 9R		1.5	10	
+	Syntan ZFM		2.0		
	Syntan PM		2.0		
	Syntan NX		2.0		
	GS Powder		0.5	40	
+	Nouvol LS 55		5.0		
	Nouvol PK		4.0		
	Luber SAS		4.0		
	Luber G 60		2.0	40	Chk Exhaustion
+	Formic Acid		2.5	60	(10+10+40)

MACHINE OPERATIONS : Set Lightly, Hang Dry, Condition, Stake & Toggle.

Green-Trek

Committed to sustainable technologies

Code :

D/W/D = Drain / Wash / Drain Chk = Check Ø = Cross Section + = Add O/N = Over Night
Run = Time in Minutes Pdr = Powder Vd = Vacuum Dry L O/N = Leave Over Night

Suggested products comply with REACH and free from:

- Heavy Metals, Cr. VI, PCP, Cresols
- AP/APEO, SCCP, MCCP
- Forbidden Amines, Bisphenol
- PFCs, PAHs, PFOs, PCB
- Formaldehyde, Cresols, PCP/OPP