

**SHEEP NAPPA-1 : RESIN FINISH : BROWN**

FINISHING FORMULATION & PROCESS							PROCESS / REMARKS
S.No.	PRODUCT	1	2	3	4	5	
1	Brown Pigment Non-Ionic	20					1. 2 X Coat, Dry well, Kiss plate. 2. 3 X Coats, Dry well. 3. 2 X Coat, Dry well, Contilux. 4. 1 X Coat, Stake and Toggle.
2	Cationic Brown Dye Soln.	30					
3	Celina 34 KT	30			100		
4	Brillento 91KT	50					
5	PUD 40 KT	50					
6	PUD 48 KT	50					
7	Finish M 45	10		5	50		
8	Acril-m 35 KT	30					
9	Water	730	590	95	500		
10	Pigment - Nano Series		50				
11	Novolene PR Dye Solution		20				
12	Acril-m M 701		50				
13	Acril-m X 858		50				
14	Acril-m S 8/1		75				
15	Urez 898		60				
16	Glaze Top N		30				
17	Filler 50		30				
18	Hicalac 316			100			
19							
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24							

APPLICATION :

REMARKS:



Committed to sustainable technologies

REMARKS :			
<b>Code :</b>			
H/C = Hair Cell Print	Po = Polish	P = Plate •C/Bar	M = Dry Drum (Mill)
Pr = Emboss •C	RB = Rebuff	Vd = Vacuum Dry	O/N = Over Night

**Suggested products comply with REACH and free from:**

- Heavy Metals, Cr. VI
- AP/APEO, SCCP, Phthalate
- Arylamines (Azo group), Forbidden Amines
- PFCs, PAHs, PFOs, PCB
- Formaldehyde, NMP, NEP, DMF
- Complies with VOC emission