SHEEP LINING THICKNESS : 0.6 - 0.7 MM

RETANNING - DYEING - FATLIQUORING					
OPERATIONS	PRODUCT	°C	%	RUN	REMARKS
Washing	Water	30	100		
	Sintol ALX		1.0	30	Drain
Degreasing	Water	60	100		
	Degreasol UF100		1.0	60	
+	Oxalic Acid		0.3	20	pH 3.5, D/W
Rechroming	Water	30	100		
	BCS Powder		4.0		
	Syntan PM		3.0		
	Sodium Formate		1.0		
	Maradol C		1.0	90	
+	Sodium Bi Carbonate		0.3	30	pH 4.0 D/W & Pile
Neutralisation	Water	30	150		
	Syntan NT		1.0	30	
	Sodium Formate		1.0	20	
	Sodium Bi Carbonate		0.5	30	pH 5.2 D/W/D
Retanning	Water	60	100		
Dyeing and	Retan 38		3.0	30	
Fatliquoring +	Maradol C		1.0	10	
+	Syntan PR		3.0		
	Syntan R-MF		3.0		
	Syntan SI		2.0	30	
+	Dye		2.0		
	Syntan OM		0.5	20	Chk ø
+	Luber HSN		2.0		
	Luber G 60		2.0		
	Lubotop AM		2.0	60	Chk Exhaustion
+	Formic Acid		1.5	60	(10+10+40)

MACHINE OPERATIONS : Set, Hang Dry, Condition, Stake, Toggle & Mill.

Green-Trek

Committed to sustainable technologies

Code :

D/W/D = Drain / Wash / Drain Chk = Check Ø = Cross Section + = Add O/N = Over Night
Run = Time in Minutes Pdr = Powder Vd = Vacuum Dry L O/N = Leave Over Night

Suggested products comply with REACH and free from:

- Heavy Metals, Cr. VI, PCP, Cresols
- AP/APEO, SCCP, MCCP
- Forbidden Amines, Bisphenol
- PFCs, PAHs, PFOs, PCB
- Formaldehyde, Cresols, PCP/OPP