

SHEEP - INDIAN - GARMENT NAPPA : CATIONIC RESIN FINISH : BLACK

FINISHING FORMULATION & PROCESS							PROCESS / REMARKS
S.No.	PRODUCT	1	2	3	4	5	
1	Filler KT	50					1. 1 X Coat, Dry well, Polish. 2. 3 X Coats, Dry well, Shave, Stake, Dry Mill for 30 min. and Toggle. 3. 1 X Coat, Dry Well, Dry Shave, Contilux. 4. 1 X Coat.
2	Cationic Black Dye Solution	50	30				
3	Black 33 KT	20	10				
4	Celina 34 KT	50	50		80		
5	Brillento 91 KT	100	100				
6	PUD 40 KT	50	100				
7	Water	680	710	100	880		
8	Hicalac W 309			100			
9	Finish M 45	10	10		40		
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APPLICATION :

REMARKS:



Committed to sustainable technologies

REMARKS :			
Code :			
H/C = Hair Cell Print	Po = Polish	P = Plate •C/Bar	M = Dry Drum (Mill)
Pr = Emboss •C	RB = Rebuff	Vd = Vacuum Dry	O/N = Over Night

Suggested products comply with REACH and free from:

- Heavy Metals, Cr. VI
- AP/APEO, SCCP, Phthalate
- Arylamines (Azo group), Forbidden Amines
- PFCs, PAHs, PFOs, PCB
- Formaldehyde, NMP, NEP, DMF
- Complies with VOC emission