

**SHEEP CABRETTA THICKNESS : 0.9 - 1.1 MM**

RETANNING - DYEING - FATLIQUORING					
OPERATIONS	PRODUCT	°C	%	RUN	REMARKS
<b>Washing</b>	Water	30	100		
	Sintol ALX		0.5	30	Drain
<b>Degreasing</b>	Water	60	100		
	Degresol UF 100		1.0	60	
	+ Oxalic Acid		0.3	20	
<b>Rechroming</b>	Water	30	100		pH 3.5 D/W
	Nouvol SV		1.5	20	
	+ BCS Powder		4.0		
	Syntan PM		2.0		
	Sodium Formate		1.0		
	Maradol C		1.0	90	
+ Sodium Bi Carbonate		0.3	30		pH 4.0 D/W & Pile
<b>Neutralisation</b>	Water	30	150		
	Syntan NT		1.0	30	
	Sodium Formate		1.0	20	
	+ Sodium Bi Carbonate		0.3	20	
<b>Retanning</b>	Water	60	100		
<b>Dyeing and Fatliquoring</b>	Retan 38		3.0	30	
	+ Maradol C		1.0	20	
	+ Syntan OM		1.0	10	
	+ Dye		2.0	40	Chk ø
	+ Syntan PM		3.0		
	Syntan ZFM		2.0		
	GS Powder		2.0	40	
	+ Lubotop AM		3.0		
	Luber SAS		2.0		
	Luber G 60		3.0	60	Chk Exhaustion
	+ Syntan PR		3.0	30	
	+ Formic Acid		1.5	60	(10+10+40)
	+ Catanol DW		0.5	20	Rinse & Pile

**MACHINE OPERATIONS** : Set, Hang Dry, Condition, Stake, Toggle & Mill.



Committed to sustainable technologies

**Code :**

D/W/D = Drain / Wash / Drain    Chk = Check    Ø = Cross Section    + = Add    O/N = Over Night  
Run = Time in Minutes    Pdr = Powder    Vd = Vacuum Dry    L O/N = Leave Over Night

**Suggested products comply with REACH and free from:**

- Heavy Metals, Cr, VI, PCP, Cresols
- AP/APEO, SCCP, MCCP
- Forbidden Amines, Bisphenol
- PFCs, PAHs, PFOs, PCB
- Formaldehyde, Cresols, PCP/OPP