F/GR. COW LINING THICKNESS : 0.7 - 0.9 MM

RETANNING - DYEING - FATLIQUORING					
OPERATIONS	PRODUCT	°C	%	RUN	REMARKS
Washing	Water	30	200		
	Sintol ALX		0.3		
	Oxallic Acid		0.5	30	pH 3.0 - 3.2, D/W/D
Rechroming	Water	30	150		
	BCS Powder		5.0		
	Syntan NX		3.0		
+	Sodium Formate		1.0	45	
+	Sodium Bi Carbonate		0.3	30	pH 4, Drain, Pile
Neutralisation	Water	30	200		
	Syntan NT		2.0	30	
+	Sodium Bi Carbonate		0.5	20	pH 5.5, D/W/D
Retanning	Water	60	150		
Dyeing	Retan 38		3.0	30	
Fatliquoring +	Luber SN		2.0	20	
+	Syntan SI		2.0		
	Syntan PM		5.0		
	Syntan R - MF		2.0	40	
+	Syntan OM		1.0		
+	Brown Dye		2.0	30	Chk ø
+	Luber G 60		4.0		
	Luber SAS		5.0		
	Nouvol SR		2.0		
	Luber SN		2.0	45	
	Uphol 9R		1.0		
	Nouvol PK		2.0	60	Chk Exhaustion
+	Formic Acid		2.0	60	(10+10+40), D/W/D

MACHINE OPERATIONS : Pile O/N., Samm, Set, Vd, Hang Dry, Condition, Stake & Toggle.

Green-Trek

Committed to sustainable technologies

Code :

D/W/D = Drain / Wash / Drain Chk = Check Ø = Cross Section + = Add O/N = Over Night
Run = Time in Minutes Pdr = Powder Vd = Vacuum Dry L O/N = Leave Over Night

Suggested products comply with REACH and free from:

- Heavy Metals, Cr. VI, PCP, Cresols
- AP/APEO, SCCP, MCCP
- Forbidden Amines, Bisphenol
- PFCs, PAHs, PFOs, PCB
- Formaldehyde, Cresols, PCP/OPP