

COW - WATER PROOF THICKNESS : 1.1 - 1.2 MM

RETANNING - DYEING - FATLIQUORING					
OPERATIONS	PRODUCT	°C	%	RUN	REMARKS
Washing	Water	30	200		
	Oxalic Acid		1.0	30	D/W/D
Rechroming	Water	30	100		
	BCS Powder		6.0		
Neutralisation	Sodium Formate		1.0	120	pH 4.0, L O/N, D/W
	Water	30	100		
+	Syantn NT		1.0		
	Sodium Bi Carbonate		0.2	20	pH 4.6, D/W/D
Retanning	Water	60	100		
Dyeing	Retan 300		2.0	45	
Fatliquoring +	Maradol C		1.0	10	
	+ Wattle		6.0		
	GS Powder		4.0	60	
	+ Black Dye		3.0		
	Syantn T		4.0		
	Syantn ZFM		3.0	60	Chk ø
	+ Repallon ESW		12.0		
	Repallon SRW		3.0	30	In Two Feed,
	+ Formic Acid		2.0	60	(15+15+30), D/W/D
	Water	30	100		
Fixing	BCS Powder		2.0	30	
	+ BCS Powder		1.0	90	
	+ Sodium Bi Carbonate		0.5	30	D/WD, Pile

MACHINE OPERATIONS : Pile 48 hrs., Sam, Set, Vacuum Dry 70 / 1 Min., Hang Dry, Condition, Stake & Toggle.



Committed to sustainable technologies

Code :					
D/W/D = Drain / Wash / Drain	Chk = Check	Ø = Cross Section	+	= Add	O/N = Over Night
Run = Time in Minutes	Pdr = Powder	Vd = Vacuum Dry	L	O/N = Leave Over Night	

Suggested products comply with REACH and free from:

- Heavy Metals, Cr. VI, PCP, Cresols
- AP/APEO, SCCP, MCCP
- Forbidden Amines, Bisphenol
- PFCs, PAHs, PFOs, PCB
- Formaldehyde, Cresols, PCP/OPP