COW UPPER - WHITE THICKNESS : 0.7 - 0.9 MM

RETANNING - DYEING - FATLIQUORING					
OPERATIONS	PRODUCT	°C	%	RUN	REMARKS
Washing	Water	30	200		
	Sintol ALX		1.0	40	D/W/D
Rechroming	Water	30	150		
	Formic Acid		0.3	20	Chk pH 3.2
	Syntan PMX		5.0	30	
+	Tanone SPX		4.0		
	Luber G 60		2.0	30	
+	Retan OR		2.0	20	
+	Water	30	100	10	
	Sodium Formate		1.0	10	
	Sodium Bi Carbonate		1.0	40	pH 3.8 - 4.0, D/W/D
Neutralisation	Water	45	150		
	Acid Bate		3.0	180	
+	Sodium Formate		1.0	20	
	Sodium Sulphite		0.8	20	
+	Amonium Bi. Carb.		0.7	45	pH 5.5, D/W/D
Retanning	Water	60	150		
Dyeing	Luber SAS		3.0		
Fatliquoring	Luber SN		5.0		
	Luber G 60		3.0	60	
+	Retan 38		3.0	20	
+	Syntan PMX		5.0	20	
	Syntan ZFM		2.0		
+	Tanone SPX		4.0	30	
+	Formic Acid		2.0	50	10+10+30, D/W/D

MACHINE OPERATIONS : Pile O/N., Samm, Set, Vd, Hang Dry, Condition, Stake & Toggle.

Green-Trek

Committed to sustainable technologies

Code :

D/W/D = Drain / Wash / Drain Chk = Check Ø = Cross Section + = Add O/N = Over Night
Run = Time in Minutes Pdr = Powder Vd = Vacuum Dry L O/N = Leave Over Night

Suggested products comply with REACH and free from:

- Heavy Metals, Cr. VI, PCP, Cresols
- AP/APEO, SCCP, MCCP
- Forbidden Amines, Bisphenol
- PFCs, PAHs, PFOs, PCB
- Formaldehyde, Cresols, PCP/OPP