COW UPHOLSTERY - NATURAL MILLED THICKNESS : 1.2 - 1.3 MM

RETANNING - DYEING - FATLIQUORING

OPERATIONS	PRODUCT	°C	%	RUN	REMARKS
Washing	Water	30	200		
	Sintol ALX		0.5		
	Oxalic Acid		0.5	40	Chk. pH 3.2, D/W/D
Rechroming	Water	30	100		
	Nouvol SV		2.0	15	
	BCS Powder		5.0		
+	Uphol 9R		2.0	50	
+	Sodium Formate		1.0	15	
+	Sodium Bi Carbonate		0.5	30	Chk. pH 4.2, D/W/D
Neutralisation +	Syntan NT		3.0	30	
	Sodium Formate		1.5	20	
	Sodium Bi Carbonate		2.0	90	pH 6.5, D/W/D
Retanning	Water	50	100		
Dyeing	Retan 300		3.0	40	
Fatliquoring +	Uphol 9 R		2.0	30	
	Neophol S 66		2.0	30	
+	Syntan PR		5.0		
	Syntan ZFM		1.0		
	Mimosa		5.0	60	
+	Dye Powder		2.5	20	Chk ø
+	Formic Acid		0.6	30	Drain
	Water	60	100		
+	Nouvol PK		3.0		
	Neophol L 72		2.0	45	
+	Uphol MX		5.0	60	Chk Exhaustion
+	Formic Acid		2.0	60	(10 + 10 + 40), Drain
	Water	60	100		
	Repallon ESW		2.0		
	Repallon SRW		1.0	40	
+	Formic Acid		2.0	60	(10 + 10 + 40), D/W/D

MACHINE OPERATIONS : Pile O/N., Set Lightly, Hang Dry, Condition, Stake, Dry Mill for 6 Hrs. & Toggle.

Green-Trek

Committed to sustainable technologies

Code :

D/W/D = Drain / Wash / Drain Chk = Check Ø = Cross Section + = Add O/N = Over Night
Run = Time in Minutes Pdr = Powder Vd = Vacuum Dry L O/N = Leave Over Night

Suggested products comply with REACH and free from:

- Heavy Metals, Cr. VI, PCP, Cresols
- AP/APEO, SCCP, MCCP
- Forbidden Amines, Bisphenol
- PFCs, PAHs, PFOs, PCB
- Formaldehyde, Cresols, PCP/OPP