

COW SOFTY THICKNESS : 0.7 - 0.9 MM

RETANNING - DYEING - FATLIQUORING						
OPERATIONS	PRODUCT	°C	%	RUN	REMARKS	
Washing	Water	30	200			
	Sintol ALX		0.5			
	Oxalic Acid		0.5	60	pH 3.0 - 3.2, D/W	
Rechroming	Water	30	150			
	BCS Powder		3.0			
	Syantn NX		3.0			
	Sodium Formate		0.5	60		
	+ Retan OR		2.0	30		
+ Sodium Bi Carbonate		0.7	30		pH 4.2, L O/N, Drain	
Neutralisation	Water	30	200			
	Sodium Formate		1.0	10		
	+ Sodium Bi Carbonate		0.5	30		pH 4.8, D/W/D
Retanning	Water	30	150			
Dyeing	Syantn OM		1.0	15		
Fatliquoring +	Luber SN		2.0	20		
	+ Retan 38		3.0	30		
	+ Syntn ZFM		3.0			
	Syantn SI		3.0			
	Tanone EB-L		5.0			
	Syantn OM		0.5	40		
	+ SMA Tan 22		3.0	20		Chk Exhaustion, Drain
	Water	60	150			
	+ Black Dye		3.0	30		Chk ø
	+ Syntn PR		3.0	20		
	+ Repallon ESW		4.0			
	Lubotop AM		2.0	45		
	+ SMA Tan 22		2.0	20		
+ Formic Acid		3.0	60		(10 + 10 + 40), D/W/D	

MACHINE OPERATIONS : Pile O/N., Samm, Set, Vd, Hang Dry, Condition, Stake & Toggle



Committed to sustainable technologies

Code :

D/W/D = Drain / Wash / Drain Chk = Check ø = Cross Section + = Add O/N = Over Night
Run = Time in Minutes Pdr = Powder Vd = Vacuum Dry L O/N = Leave Over Night

Suggested products comply with REACH and free from:

- Heavy Metals, Cr. VI, PCP, Cresols
- AP/APEO, SCCP, MCCP
- Forbidden Amines, Bisphenol
- PFCs, PAHs, PFOs, PCB
- Formaldehyde, Cresols, PCP/OPP