

**COW SOFTY UPPER THICKNESS : 1.1 - 1.3 MM**

RETANNING - DYEING - FATLIQUORING					
OPERATIONS	PRODUCT	°C	%	RUN	REMARKS
Washing	Water	30	200		
	Sintol ALX		0.2		
	Acetic Acid		0.5	60	D/W/D
Rechroming	Water	30	100		
	BCS Powder		4.0		
	Nouvol SV		1.0	45	
+	Sodium Formate		1.0	15	Chk pH 4.0
+	Retan OR		3.0	60	L O/N, Drain
Neutralisation	Water	30	150		
	Syntan NT		1.5	30	
	Sodium Formate		1.0	10	
+	Sodium Bi Carbonate		0.5	30	pH 4.6 D/W/D
Retanning	Water	30	150		
Dyeing	Retan 38		3.0	30	
Fatliquoring +	Uphol 9R		1.0	20	
	+	Syntan SI		3.0	
	Tanone EB-L		6.0	60	
	Syntan ZFM		4.0		
	Syntan PR		2.0	60	
+	Black Dye		1.5	30	Chk ø
+	Formic Acid		0.5	30	(15 + 15), Drain
	Water	60	100		
	Luber SN		1.5		
	Luber NF		1.5		
	Luber SAS		1.0		
	Neophol U 60		2.0	45	Chk Exhaustion
+	Formic Acid		1.5	60	(10 + 10 + 40)
	Catanol DW		2.0	30	D/W/D

**MACHINE OPERATIONS :** Pile O/N., Samm, Set, Vd, Hang Dry, Condition, Stake & Toggle



Committed to sustainable technologies

**Code :**  
D/W/D = Drain / Wash / Drain    Chk = Check    ø = Cross Section    + = Add    O/N = Over Night  
Run = Time in Minutes    Pdr = Powder    Vd = Vacuum Dry    L O/N = Leave Over Night

**Suggested products comply with REACH and free from:**

- Heavy Metals, Cr, VI, PCP, Cresols
- PFCs, PAHs, PFOs, PCB
- AP/APEO, SCCP, MCCP
- Formaldehyde, Cresols, PCP/OPP
- Forbidden Amines, Bisphenol