COW SHOE NAPPA THICKNESS : 1.0 - 1.1 MM

RETANNING - DYEING - FATLIQUORING					
OPERATIONS	PRODUCT	°C	%	RUN	REMARKS
Washing	Water		200		
	Sintol ALX		0.5	30	
+	Oxalic Acid		2.0	40	D/W/D
Rechroming	Water		100		
	BCS Powder		3.0		
	Nouvol SV		2.0	30	
+	Chrome Syntan		3.0		
	Maradol C		1.0		
	Syntan PM		2.0	40	
+	Retan OR		2.0		
	Tan Cryl HF		1.0	40	
+	Ammonium Bi Carbonate		0.5	40	pH 4.0, D/W/D, Pile
Neutralisation	Water		150		
	Syntan NT		1.0		
	Sodium Formate		0.5	30	
+	Ammonium Bi Carb.		0.3	30	pH 4.8 - 5.0, D/W/D
Retanning	Water	60	100		
Dyeing	Retan 38		2.0	30	
Fatliquoring +	Maradol C		1.0	20	
+	GS Powder		2.0		
	Syntan R - MF		3.0		
	Syntan PM		2.0		
	Tanone EB-L		2.0	45	
+	Black Dye		2.0	30	Chk ø
+	Nouvol PK		4.0		
	Nouvol LS 55		2.0		
	Neophol S 66 R		4.0		
	Neophol U 60		2.0	90	In two feeds
+	Formic Acid		1.5	60	3 Feeds 10+10+40
+	Catanol DW		1.0	20	D/W/D

MACHINE OPERATIONS : Next day Samm, Set Lightly, Hang Dry, Condition & Stake.

Green-Trek

Committed to sustainable technologies

Code :

D/W/D = Drain / Wash / Drain Chk = Check Ø = Cross Section + = Add O/N = Over Night
Run = Time in Minutes Pdr = Powder Vd = Vacuum Dry L O/N = Leave Over Night

Suggested products comply with REACH and free from:

- Heavy Metals, Cr. VI, PCP, Cresols
- AP/APEO, SCCP, MCCP
- Forbidden Amines, Bisphenol
- PFCs, PAHs, PFOs, PCB
- Formaldehyde, Cresols, PCP/OPP