COW OIL PULL UP THICKNESS : 1.4 - 1.6 MM

RETANNING - DYEING - FATLIQUORING					
OPERATIONS	PRODUCT	°C	%	RUN	REMARKS
Washing	Water	30	200		
	Sintol ALX		0.5		
	Acetic Acid		0.5	30	Drain
Neutralisation	Water	30	150		
	Syntan NT		1.5	30	
	Sodium Formate		1.5	15	
+	Sodium Bi Carbonate		0.5	40	pH 4.8 - 5.0, D/W/D
Retanning	Water	30	150		
Dyeing	Syntan PR		2.5	20	
Fatliquoring +	Syntan PM		4.0		
+	Syntan PMX		2.0		
	GS Powder		4.0		
+	Quebracho		4.0		See Remarks,
	Chestnut		2.0		
	Syntan R - MF		4.0		
+	Maradol C		1.0	90	
	Brown CB		1.3		
	Brown BSI		0.7	45	Chk ø
+	Formic Acid		0.5	30	Drain
+	Water	60	100		
	Luber SN		2.0		
	Luber NF		2.0		
	Nouvol SR		2.0	45	
	GS Powder		1.0	20	
	Formic Acid		1.5	60	10+10+40, D/W/D

MACHINE OPERATIONS : Pile O/N., Samm, Set, Vd, Hang Dry, Stake, Buff.

Green-Trek

Committed to sustainable technologies

Code :

D/W/D = Drain / Wash / Drain Chk = Check Ø = Cross Section + = Add O/N = Over Night
Run = Time in Minutes Pdr = Powder Vd = Vacuum Dry L O/N = Leave Over Night

Suggested products comply with REACH and free from:

- Heavy Metals, Cr. VI, PCP, Cresols
- AP/APEO, SCCP, MCCP
- Forbidden Amines, Bisphenol
- PFCs, PAHs, PFOs, PCB
- Formaldehyde, Cresols, PCP/OPP