

**COW NUBUCK THICKNESS : 1.4 - 1.6 MM**

RETANNING - DYEING - FATLIQUORING					
OPERATIONS	PRODUCT	°C	%	RUN	REMARKS
Washing	Water	30	200		
	Sintol ALX		0.3		
	Degresol UF 100		0.2	40	D/W/D
Acid Wash	Water	30	100		
	Acetic Acid		0.5	20	D/W/D
Rechroming	Water	30	100		
	Relugan GT 50		2.0	30	
	Nouvol SV		1.0	15	
	+ BCS Powder		5.0		
	+ Syntan NX		2.0		
	+ Syntan OM		0.5	45	
	+ Sodium Formate		1.0	30	pH 3.8 - 4.2, Pile O/N
Neutralisation	Water	30	100		
	Syntan NT		2.0	30	
	Sodium Formate		1.0	10	
	+ Sodium Bi Carbonate		0.5	30	pH 4.8, D/W
Retanning	Water	60	80		
Dyeing	Syntan OM		0.5	10	
Fatliquoring +	Dye		3.0	40	Chk ø
	+ Water	60	50		
	+ Lubotop AM		1.0	20	
	+ Retan 38		3.0	30	
	+ Syntan OM		0.5	10	
	+ Syntan PM		5.0		
	+ Syntan R - MF		5.0		
	+ GS Powder		3.0		
	+ Syntan OM		0.5	60	Chk Exhaustion
	+ Syntan T		3.0		
	+ Wattle		5.0		
	+ Syntan OM		0.5	45	
	+ Nouvol PK		2.0		
	+ Nouvol LS 55		2.0		
	+ Luber G 60		2.0		
	+ Luber SN		3.0		
	+ Nouvol S49		0.5	45	Chk Exhaustion
+ Tan Cryl HF		3.0	30		
+ Dye		1.0			
+ Syntan OM		0.5	30		
+ Syntan S/PT		4.0	40		
+ Formic Acid		3.0	50	3 Feeds 10+10+30	

**MACHINE OPERATIONS :** Samm, Set Lightly, Hang Dry, Condition, Stake, Snuff with 320, Dust off, Toggle.



Committed to sustainable technologies

**Code :**

D/W/D = Drain / Wash / Drain    Chk = Check    ø = Cross Section    + = Add    O/N = Over Night  
Run = Time in Minutes    Pdr = Powder    Vd = Vacuum Dry    L O/N = Leave Over Night

**Suggested products comply with REACH and free from:**

- Heavy Metals, Cr. VI, PCP, Cresols
- AP/APEO, SCCP, MCCP
- Forbidden Amines, Bisphenol
- PFCs, PAHs, PFOs, PCB
- Formaldehyde, Cresols, PCP/OPP