COW NATURAL DRY MILLED THICKNESS : 1.0 - 1.2 MM

RETANNING - DYEING - FATLIQUORING					
OPERATIONS	PRODUCT	°C	%	RUN	REMARKS
Washing	Water		100		
	Sintol ALX		0.5	30	Drain
Rechroming	Water	30	100		
	Formic Acid		0.2	15	Chk. pH 3.0 - 3.2
+	BCS Powder		4.0		
	Myrab.		2.0	40	
+	Sodium Formate		1.0	10	
+	Maradol C		2.0	40	D/W/D
Bating	Water	30	100		
	Acid Bate		3.0	90	
Neutralisation +	Sodium Bi Carbonate		3.0	60	L O/N, pH 6.2, Drain
Retanning	Water	60	200		
Dyeing	Syntan OM		1.0	10	
Fatliquoring +	Black Dye		2.0	20	Chk ø
+	Maradol C		2.0		
	Luber SN		2.0	40	
+	GS Powder		2.0		
	Syntan NX		3.0	30	
	Luber SN		4.0		
+	Luber G 60		4.0		
	Nouvol LS 55		4.0		
	Nouvol PK		3.0	60	Chk Exhaustion
+	Formic Acid		2.0	60	(10 + 10 + 40)
+	Catanol DW		1.0	30	D/W/D

MACHINE OPERATIONS : Pile O/N., Wet nailing, take out in Sammed condition, Hang Dry, Condition, Stake, Dry Mill for 6 Hrs. & Toggle.

Green-Trek

Committed to sustainable technologies

Code :

D/W/D = Drain / Wash / Drain Chk = Check Ø = Cross Section + = Add O/N = Over Night
Run = Time in Minutes Pdr = Powder Vd = Vacuum Dry L O/N = Leave Over Night

Suggested products comply with REACH and free from:

- Heavy Metals, Cr. VI, PCP, Cresols
- AP/APEO, SCCP, MCCP
- Forbidden Amines, Bisphenol
- PFCs, PAHs, PFOs, PCB
- Formaldehyde, Cresols, PCP/OPP