COW - NAPPA THICKNESS : 0.9 - 1.0 MM

RETANNING - DYEING - FATLIQUORING					
OPERATIONS	PRODUCT	°C	%	RUN	REMARKS
Washing	Water	30	100		
	Oxalic Acid		0.5		
	Sintol ALX		0.5	30	D/W
Rechroming	Water	30	100		
	Formic Acid		0.3	15	
+	Nouvol SV		1.0	15	
+	BCS Powder		4.0		
+	Sodium Formate		1.0		
	Maradol C		2.0		
	Chrome Syntan		2.0	60	
+	Sodium Bi Carbonate		1.0	30	pH 4.0
+	Syntan PM		2.0	30	Drain / Wash
Neutralisation	Water	30	100		
	Syntan NT		1.0	20	
+	Sodium Formate		1.0	20	
+	Sodium Bi Carbonate		1.0	30	pH 5.5
+	Maradol C		2.0	30	D/W
Retanning	Water	50	100		
Dyeing	Retan 38		2.0		
Fatliquoring +	Retan 300		1.0	60	
+	Neophol S 66 R		3.0	20	
+	Syntan PM		2.0		
	Syntan OM		1.0		
	Black Dye		2.0	30	Chk ø
+	Nouvol LS 55		4.0		
	Nouvol PFK		4.0		
	Luber SAS		4.0		
	Neophol L 72		2.0		
	Luber G 60		3.0		Chk Exhaustion
+	Formic Acid		3.0	50	10+10 + 30
+	Catalix GS		0.5	60	Rinse, pile O/N

MACHINE OPERATIONS : Set light, Hang Dry, Condition, Stake & toggle & mill.

Green-Trek

Committed to sustainable technologies

Code :

D/W/D = Drain / Wash / Drain Chk = Check Ø = Cross Section + = Add O/N = Over Night
Run = Time in Minutes Pdr = Powder Vd = Vacuum Dry L O/N = Leave Over Night

Suggested products comply with REACH and free from:

- Heavy Metals, Cr. VI, PCP, Cresols
- AP/APEO, SCCP, MCCP
- Forbidden Amines, Bisphenol
- PFCs, PAHs, PFOs, PCB
- Formaldehyde, Cresols, PCP/OPP