

COW NAPPA - GARMENT THICKNESS : 0.8 - 0.9 MM

RETANNING - DYEING - FATLIQUORING					
OPERATIONS	PRODUCT	°C	%	RUN	REMARKS
Washing	Water	45	200		
	Degresol UF 100		0.5		
	Sintol ALX		0.5	25	
	+ Acid Bate		2.0		
Re-chroming	Sodium Formate		0.5	90	D/W/D
	Water	30	100		
	Acetic Acid		0.6	15	D/W/D
	Water	30	100		
	+ BCS Powder		4.0		
	Nouvol SV		2.0	30	
	+ Chrome Syntan		2.0		
	Maradol C		2.0		
	Syntan NX		2.0		
	Sodium Formate		0.5	40	
+ Sodium Bi Carb		0.5	40	pH 4.0, D/W/D, Pile	
Neutralisation	Water		100		
	Syntan NT		1.0	30	
	Sodium Formate		1.0		
	+ Ammonium Bi Carb		0.5	30	pH 5.2 - 5.5
Retanning	Water	60	150		
Dyeing	+ Retan 300		1.5	30	
Fatliquoring	+ Nouvol S49		3.0	20	
	+ Syntan ZFM		2.0		
	Syntan PM		2.0		
	Syntan OM		1.0	30	
	+ Brown Dye		3.0	30	Chk ø
	+ Nouvol PK		6.0		
	Nouvol LS 55		5.0		
	Neophol CX		5.0		
	Luber SAS		3.0	90	In two feeds
	+ Formic Acid		1.5	60	3 Feeds 10+10+40
	+ Catanol DW		1.0	30	D/W/D

MACHINE OPERATIONS : Next day Samm, Set Lightly, Hang Dry, Condition & Stake.



Committed to sustainable technologies

Code :

D/W/D = Drain / Wash / Drain Chk = Check ø = Cross Section + = Add O/N = Over Night
Run = Time in Minutes Pdr = Powder Vd = Vacuum Dry L O/N = Leave Over Night

Suggested products comply with REACH and free from:

- Heavy Metals, Cr. VI, PCP, Cresols
- AP/APEO, SCCP, MCCP
- Forbidden Amines, Bisphenol
- PFCs, PAHs, PFOs, PCB
- Formaldehyde, Cresols, PCP/OPP