

**COW FURNITURE UPHOLSTERY      THICKNESS : 1.0 - 1.1 MM**

RETANNING - DYEING - FATLIQUORING					
OPERATIONS	PRODUCT	°C	%	RUN	REMARKS
<b>Washing</b>	Water	30	200		
	Sintol ALX		0.5	20	
	+ Acid Bate		2.0		
	Sodium Formate		1.0	90	D/W/D
<b>Rechroming</b>	Water	30	100		
	Acetic Acid		0.7	15	Chk. pH 3.0 - 3.2
	Relugan GT 50		3.0	30	
	+ BCS Powder		5.0		
	+ Maradol C		2.0	30	
	+ Chrome Syntan		3.0		
	Tanone SPX		3.0		
	Sodium Formate		0.5	40	pH 4.2, L O/N, Drain
<b>Neutralisation</b>	Water	30	200		
	Sodium Formate		1.0	10	
	+ Syntan NT		1.0	20	
	+ Sodium Bicarbonate		0.3	40	pH 5.2, D/W/D
<b>Retanning</b>	Water	30	150		
<b>Dyeing</b>	Retan 38		3.0	30	
<b>Fatliquoring +</b>	Maradol C		2.0	20	
	Syntan PM		5.0		
	Syntan ZFM		3.0		
	Tara Ext.		3.0	40	Chk. Exhaustion, Drain
	Water	60	150		
	Syntan OM		1.0	15	
	+ Dye		1.0	30	Chk ø
	+ Nouvol LS 55		4.0		
	Nouvol PK		6.0		
	Nouvol S49		5.0		
	Luber NF		2.0	60	Chk Exhaustion
+ Formic Acid		2.0	60	(10 + 10 + 40), D/W/D	

**MACHINE OPERATIONS :** Pile O/N., Samm, Hang Dry, Condition, Stake & Toggle.



Committed to sustainable technologies

**Code :**

D/W/D = Drain / Wash / Drain      Chk = Check      ø = Cross Section      + = Add      O/N = Over Night  
Run = Time in Minutes      Pdr = Powder      Vd = Vacuum Dry      L O/N = Leave Over Night

**Suggested products comply with REACH and free from:**

- Heavy Metals, Cr. VI, PCP, Cresols
- PFCs, PAHs, PFOs, PCB
- AP/APEO, SCCP, MCCP
- Formaldehyde, Cresols, PCP/OPP
- Forbidden Amines, Bisphenol