COW - FLOATER THICKNESS : 1.6 - 1.8 MM

RETANNING - DYEING - FATLIQUORING					
OPERATIONS	PRODUCT	°C	%	RUN	REMARKS
Washing	Water	30	100		
	Oxalic Acid		0.5	30	Drain
Rechroming	Water	30	100		
	Nouvol SV		1.0	20	
+	BCS Powder		4.0		
	Sodium Formate		1.0	60	
+	Sodium Bi Carbonate		0.5	30	pH 4.0, D/W
Neutralisation	Water	30	150		
	Syntan NT		1.0		
	Sodium Formate		1.0		
	Sodium Bi Carbonate		1.5	60	pH 5.5, D/W
Retanning	Water	30	100		
Dyeing	Retan 38		1.0	20	
Fatliquoring	Syntan PM		2.0		
	Syntan R - MF		2.0		
	Quebracho		2.0	40	
+	Dye		2.0	30	Chk ø
+	Water	60	100		
	Luber SN		3.0		
	Luber G 60		4.0		
	Nouvol SR		2.0		
	Nouvol S 49		1.5	60	Chk Exhaustion
	Formic Acid		2.0	45	Rinse , pile O/N

MACHINE OPERATIONS : Pile for O/N., Samm, Set, Vacuum Dry, Hang Dry, stake, dry mill for 3 hrs.

Green-Trek

Committed to sustainable technologies

Code :

D/W/D = Drain / Wash / Drain Chk = Check Ø = Cross Section + = Add O/N = Over Night
Run = Time in Minutes Pdr = Powder Vd = Vacuum Dry L O/N = Leave Over Night

Suggested products comply with REACH and free from:

- Heavy Metals, Cr. VI, PCP, Cresols
- AP/APEO, SCCP, MCCP
- Forbidden Amines, Bisphenol
- PFCs, PAHs, PFOs, PCB
- Formaldehyde, Cresols, PCP/OPP