

**COW CALF NAPPA THICKNESS : 0.7 - 0.9 MM**

RETANNING - DYEING - FATLIQUORING					
OPERATIONS	PRODUCT	°C	%	RUN	REMARKS
Washing	Water	30	200		
	Sintol ALX		0.5	30	
	+ Acid Bate		2.0		
	Sodium Formate		1.0	90	D/W/D
Rechroming	Water	30	100		
	Acetic Acid		0.7	15	Chk. pH 3.0 - 3.2, D/W
	+ Water	30	50		
	+ Relugan GT 50		3.0	30	
	+ BCS Powder		5.0		
	Maradol C		2.0		
	Chrome Syntan		3.0		
	Syntan NX		3.0	60	
	Sodium Formate		0.5	60	pH 4.2, L O/N, Drain
	Neutralisation	Water	30	200	
Sodium Formate			1.0	10	
+ Syntan NT			2.0	20	
+ Ammonium Bi Carb.			1.0	40	pH 6.0, D/W/D
Retanning	Water	30	150		
Dyeing	Retan 38		2.0	30	
Fatiquoring +	Luber G 60		1.0	20	
	SMA Tan 22		3.0		
	Syntan R - MF		2.0		
	Syntan T		1.5		Chk. Exhaustion, Drain
	Water	60	150		
	Syntan OM		1.0	15	
	+ Dye		3.0	30	Chk ø
	+ Nouvol LS 55		4.0		
	Neophol CX		4.0		
	Nouvol S49		4.0		
	Luber G 60		3.0		
	Luber SAS		5.0		
	Uphol 9R		4.0	60	Chk Exhaustion
	+ Formic Acid		3.0	60	(10 + 10 + 40),
	Catanol DW		2.0	20	D/W/D

**MACHINE OPERATIONS** : Pile O/N., Samm Lightly, Hang Dry, Condition, Stake & Toggle.



Committed to sustainable technologies

**Code :**

D/W/D = Drain / Wash / Drain    Chk = Check    Ø = Cross Section    + = Add    O/N = Over Night  
Run = Time in Minutes    Pdr = Powder    Vd = Vacuum Dry    L O/N = Leave Over Night

**Suggested products comply with REACH and free from:**

- Heavy Metals, Cr. VI, PCP, Cresols
- AP/APEO, SCCP, MCCP
- Forbidden Amines, Bisphenol
- PFCs, PAHs, PFOs, PCB
- Formaldehyde, Cresols, PCP/OPP