C/G COW UPPER THICKNESS : 1.1 - 1.3 MM

RETANNING - DYEING - FATLIQUORING					
OPERATIONS	PRODUCT	°C	%	RUN	REMARKS
Washing	Water	30	200		
	Sintol ALX		0.2		
	Acetic Acid		0.5	30	D/W/D
Rechroming	Water	30	100		
	BCS Powder		4.0		
	Nouvol SV		0.5	45	
+	Sodium Formate		1.0	15	
+	Retan OR		3.0	60	L O/N, Drain
Neutralisation	Water	30	150		
	Syntan NT		1.5	30	
	Sodium Formate		1.0		
+	Sodium Bi Carbonate		0.5	40	pH 4.6 D/W/D
Retanning	Water	30	150		
Dyeing	Retan 38		3.0	30	
Fatliquoring +	Luber SN		1.0	20	
+	GS Powder		6.0		
	Syntan PM		4.0	60	
	Syntan R - MF		4.0		
	Syntan PR		2.0	60	
+	Black Dye		1.5	30	Chk ø
+	Formic Acid		0.5	30	(15 + 15), Drain
	Water	60	100		
	Luber SN		1.5		
	Luber NF		1.5		
	Nouvol SR		1.0		
	Luber G 60		2.0	45	Chk Exhaustion
+	Formic Acid		1.0	30	(15 + 15), D/W/D

MACHINE OPERATIONS : Pile O/N., Samm, Set, Vd, Hang Dry, Condition, Stake & Toggle.

Green-Trek

Committed to sustainable technologies

Code :

D/W/D = Drain / Wash / Drain Chk = Check Ø = Cross Section + = Add O/N = Over Night
Run = Time in Minutes Pdr = Powder Vd = Vacuum Dry L O/N = Leave Over Night

Suggested products comply with REACH and free from:

- Heavy Metals, Cr. VI, PCP, Cresols
- AP/APEO, SCCP, MCCP
- Forbidden Amines, Bisphenol
- PFCs, PAHs, PFOs, PCB
- Formaldehyde, Cresols, PCP/OPP