C/G COW FOR SMOOTH FINISH THICKNESS : 1.2 - 1.4 MM

RETANNING - DYEING - FATLIQUORING					
OPERATIONS	PRODUCT	°C	%	RUN	REMARKS
Washing	Water	30	100		
	Sintol ALX		0.5		
	Oxalic Acid		0.5	30	D/W
Rechroming	Water	30	100		
	BCS Powder		4.0		
	Syntan NX		2.0	30	
+	Maradol C		2.0	30	
+	Retan OR		2.0		
+	Sodium Formate		0.5	40	
	Sodium Bi Carbonate		0.3	30	pH 4.0, D/W/D
Neutralisation	Water	30	150		
	Syntan NT		1.0	20	
	Sodium Formate		1.0	20	
	Sodium Bi Carbonate		0.2	20	pH 4.8/5.0, D/W/D
Retanning	Water	60	100		
Dyeing	Retan 38		4.0	30	
Fatliquoring +	Syntan R-MF		4.0		
	Syntan PM		4.0	40	
+	Syntan OM		2.0		
	Syntan S/PT		3.0	30	
+	Dye		2.0	30	Chk ø
+	Luber SN		2.0		
	Luber G 60		2.0		
	Luber NF		1.5	30	Chk Exhaustion
+	Neophol L 72		2.0	30	
+	Formic Acid		2.0	60	10+10+40 Rinse / Pile

MACHINE OPERATIONS : Samm, Set, Vd, Hang Dry, Condition, Stake & Toggle

Green-Trek

Committed to sustainable technologies

Code :

D/W/D = Drain / Wash / Drain Chk = Check Ø = Cross Section + = Add O/N = Over Night
Run = Time in Minutes Pdr = Powder Vd = Vacuum Dry L O/N = Leave Over Night

Suggested products comply with REACH and free from:

- Heavy Metals, Cr. VI, PCP, Cresols
- AP/APEO, SCCP, MCCP
- Forbidden Amines, Bisphenol
- PFCs, PAHs, PFOs, PCB
- Formaldehyde, Cresols, PCP/OPP