

**BUFFALO WATERPROOF UPPER THICKNESS : 1.6 - 1.8 MM**

RETANNING - DYEING - FATLIQUORING					
OPERATIONS	PRODUCT	°C	%	RUN	REMARKS
Washing	Water	30	200		
	Formic Acid		0.5	30	pH 3.5, Drain
Rechroming	Water	30	100		
	Maradol C		1.0	10	
	+ BCS Powder		5.0	60	
	+ Sodium Formate		1.0	30	
	+ Sodium Bi Carbonate		0.5	30	pH 4.2
Neutralisation	Water	30	150		
	Syntan NT		2.0	20	
	+ Sodium Formate		2.0		
	Sodium Bi Carbonate		1.5	60	pH 6.0
	+ Repallon ESW		1.0	30	L O/N, Run 30, D/W
Retanning	Water	60	100		
Dyeing &	Retan 38		2.0	30	
Fatliquoring +	Syntan R-MF		4.0		
	Mimosa		4.0	40	
	+ Syntan S/PT		2.0	20	
	Wattle		2.0		
	Black Dye		2.0	60	Chk ø
	+ Formic Acid		0.5	30	Drain
	Water	60	100		
	Retan 300		2.0		
	Repallon ESW		8.0		
	Repallon SRW		2.0	90	
	+ Formic Acid		2.0	60	(10+10+ 40), Drain
	Water		100		
BCS Powder		2.0	90		
+ BCS Powder		1.0			
Sodium Formate		0.5	30	Rinse / Pile	

MACHINE OPERATIONS : Pile O/N, Samm, Set out, Vd



Committed to sustainable technologies

Code :

D/W/D = Drain / Wash / Drain    Chk = Check    ø = Cross Section    + = Add    O/N = Over Night  
Run = Time in Minutes    Pdr = Powder    Vd = Vacuum Dry    L O/N = Leave Over Night

**Suggested products comply with REACH and free from:**

- Heavy Metals, Cr. VI, PCP, Cresols
- AP/APEO, SCCP, MCCP
- Forbidden Amines, Bisphenol
- PFCs, PAHs, PFOs, PCB
- Formaldehyde, Cresols, PCP/OPP