

BUFFALO UPHOLSTERY -1: RESIN FINISH: OLIVE

FINISHING FORMULATION & PROCESS							
S.No.	PRODUCT	1	2	3	4	5	PROCESS / REMARKS
1	Nano Series Pigment Mix.	150					1. 2 Pad Coats, Dry well, Fine H/C plate at 70 °C / 100 Kg.
2	Tuf-Cryl VSF	100					
3	Acril-m S 8/1	100					2 X Coats, Dry well.
4	Acril-m X 858	50					
5	Neowax ST	50					2. 2 X Coat Wet, Dry well, age 24 hrs
6	Urez 898	100					Stake, Dry Mill for 4 Hrs. Stake and Toggle.
7	Filler 12 / 61	100					
8	Protop 18	30					
9	Luber 150	20					
10	Modifier WS	20					
11	Water	280	200				
12	Urez 785 M		500				
13	Urez 785 G		250				
14	Finish M 45		50				
15	Cross Linker		20				
16	Compact 15	150					
17							
18							
19							
20							
21							
22							
23							
24							

APPLICATION:

REMARKS:



Committed to sustainable technologies

REMARKS :

Code:

Po = Polish P = Plate $^{\circ}$ C/Bar M = Dry Drum (Mill) Pr = Emboss $^{\circ}$ C RB = Rebuff Vd = Vacuum Dry O/N = Over Night

Suggested products comply with REACH and free from:

- Heavy Metals, Cr. VI
 AP(APEO, CCC), Physical
- AP/APEO, SCCP, Phthalate
- Arylamines (Azo group), Forbidden Amines
- PFCs, PAHs, PFOs, PCB
- Formaldehyde, NMP, NEP, DMF
- Complies with VOC emission