

BUFFALO SPLIT SHOE UPPER : FULL GRAIN IMITATION : BLACK

FINISHING FORMULATION & PROCESS							
S.No.	PRODUCT	1	2	3	4	5	PROCESS / REMARKS
1	Acril-m Y 93	300					1. 1R/C app. 30 gms/ft ² Leave O/N Fine H/C Plate at 100 °C / 200 Kg/cm ² . 2. Viscosity 20 sec. Ford Cup 4, 1 R/c 20 - 25 Gms/Sq. Ft., Fine H/C at 100 °C / 200 Kg/cm ² . 3. Viscosity 25 sec ford Cup 4, 2 R/C 10 - 15 Gms/Sq. Ft., Emboss at 90 °C / 200 Kg / cm ² . 4. 1 X coat.
2	Luber 150	80					
3	Water	620	175	200			
4	Nano Black Super		125	100			
5	Tuf-Cryl DX		150				
6	Acril-m S 60		150	125			
7	Primer PFR		50	60			
8	Filler 12 / 61		100				
9	Glaze Top N		50	60			
10	Acril-m X 858			125			
11	Urez 894			50			
12	Acril-m M 701			50			
13	Modifier WS			30			
14	CrossLinker						
15	Matt Top				70		
16	Top 46				30		
17	Butyl Acetate				200		
18							
19							
20							
21							
22							
23							
24							

APPLICATION :

REMARKS:



Committed to sustainable technologies

REMARKS :			
Code :	Po = Polish	P = Plate •C/Bar	M = Dry Drum (Mill)
H/C = Hair Cell Print	RB = Rebuff	Vd = Vacuum Dry	O/N = Over Night
Pr = Emboss •C			

Suggested products comply with REACH and free from:

- Heavy Metals, Cr. VI
- AP/APEO, SCCP, Phthalate
- Arylamines (Azo group), Forbidden Amines
- PFCs, PAHs, PFOs, PCB
- Formaldehyde, NMP, NEP, DMF
- Complies with VOC emission