

BUFFALO SHOE UPPER - 2 : C/G RESIN FINISH : BROWN

FINISHING FORMULATION & PROCESS							
S.No.	PRODUCT	1	2	3	4	5	PROCESS / REMARKS
1	Acril-m Y 62	300					1. 1 R/C, Leave O/N. Next day Vd for 80° C / 1 min, dry well. Snuff with 320 grit paper. 2. 1 R/C, H/c at 90° C / 150 Kg., 2 x coats, fine H/c at 80° C / 100 Kg., 2 x coats. 3. 1 x Coat.
2	Luber 150	100					
3	Water	600	380				
4	Nano Brown 89		120				
5	Compact 15		350				
6	Urez 899		150				
7	Matt Top			100			
8	Butyl Acetate			200			
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APPLICATION : Buff twice with 320 grit paper before finishing.

REMARKS:



Committed to sustainable technologies

REMARKS :			
Code :			
H/C = Hair Cell Print	Po = Polish	P = Plate •C/Bar	M = Dry Drum (Mill)
Pr = Emboss •C	RB = Rebuff	Vd = Vacuum Dry	O/N = Over Night

Suggested products comply with REACH and free from:

- Heavy Metals, Cr. VI
- AP/APEO, SCCP, Phthalate
- Arylamines (Azo group), Forbidden Amines
- PFCs, PAHs, PFOs, PCB
- Formaldehyde, NMP, NEP, DMF
- Complies with VOC emission