

BUFFALO SHOE UPPER - 1 : C/G RESIN FINISH : BLACK

FINISHING FORMULATION & PROCESS							
S.No.	PRODUCT	1	2	3	4	5	PROCESS / REMARKS
1	Acril-m Y 62	300					1. 1 R/C, Leave O/N. Next day Vd for 80° C / 1min, dry well. Snuff with 320 grit paper. 2. 1 R/C, H/c at 90° C / 150 Kg., 2 x coats, fine H/c at 80° C / 100 Kg., 2 x coats. 3. 1 x Coat, Contiulux at 90° C / 100 /Kg./cm ² .
2	Luber 205	100	20				
3	Water	600	300				
4	Nano Black 12		75				
5	Nano Black Super		75				
6	Acril-m S 60		50				
7	Acril-m S 8/1		100				
8	Acril-m X 79 / 60		100				
9	Urez 899		25				
10	Compact 24		200				
11	Protop 18		50				
12	Modifier WS		30				
13	Sensallon W		20				
14	Top 46			100			
15	Modifier 32			30			
16	Butyl Acetate			400			
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APPLICATION : Buff twice with 320 grit paper before finishing.

REMARKS:



Committed to sustainable technologies

REMARKS :			
Code :			
H/C = Hair Cell Print	Po = Polish	P = Plate •C/Bar	M = Dry Drum (Mill)
Pr = Emboss •C	RB = Rebuff	Vd = Vacuum Dry	O/N = Over Night

Suggested products comply with REACH and free from:

- Heavy Metals, Cr. VI
- AP/APEO, SCCP, Phthalate
- Arylamines (Azo group), Forbidden Amines
- PFCs, PAHs, PFOs, PCB
- Formaldehyde, NMP, NEP, DMF
- Complies with VOC emission