

BUFFALO LINING : RESIN FINISH : LIGHT BROWN

FINISHING FORMULATION & PROCESS							
S.No.	PRODUCT	1	2	3	4	5	PROCESS / REMARKS
1	PUD 40 KT	150					1. 1xCoat – Plane Plate 80/50pr. 2. 2 - 3 x Coats, H/C Plate at 80 °C / 150 Kg., 2 x coats, H/C, 2 x coats. 3. 2 x Coat, Sand Blast plate at 90°C / 100 Kg./cm ² .
2	Water	850	300	200			
3	Nano Series Pigment		150				
4	Acril-m S 60		50				
5	Acril-m S 8/1		125				
6	Acril-m X 858		100				
7	Neowax ST		60				
8	Protop 18		40				
9	Compact 24		200				
10	Urez 899		25				
11	Luber 150		15				
12	Hicalac 316			100			
13	Hicalac Matt			100			
14	Finish M 45	10	10	25			
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APPLICATION : APPLICATION: Snuff the crust two times with 240 grit paper and once with 320 grit before finishing.

REMARKS:



Committed to sustainable technologies

REMARKS :			
Code :			
H/C = Hair Cell Print	Po = Polish	P = Plate •C/Bar	M = Dry Drum (Mill)
Pr = Emboss •C	RB = Rebuff	Vd = Vacuum Dry	O/N = Over Night

Suggested products comply with REACH and free from:

- Heavy Metals, Cr. VI
- AP/APEO, SCCP, Phthalate
- Arylamines (Azo group), Forbidden Amines
- PFCs, PAHs, PFOs, PCB
- Formaldehyde, NMP, NEP, DMF
- Complies with VOC emission