BUFFALO FURNITURE UPHOLSTERY THICKNESS : 1.2 - 1.3 MM

RETANNING - DYEING - FATLIQUORING

OPERATIONS	PRODUCT	°C	%	RUN	REMARKS
Washing	Water	30	200		
	Sintol ALX		0.5		
	Degresol UF 100		0.2	60	Drain
Acid Wash	Water	30	100		
	Oxalic Acid		0.5	30	pH 3.5, Drain
Rechroming	Water	30	100		
	BCS Powder		5.0	30	
+	Sodium Formate		1.0	30	
+	Uphol 9R		2.0	30	pH 3.8, D/W/D
Neutralisation	Water	30	100		
	Sodium Formate		2.0	10	
+	Syntan NT		2.0	30	
	Sodium Bi Carbonate		1.0	60	pH 5.8 - 6.0, D/W/D
+	Uphol 9R		2.0	30	
Retanning	Water	30	100		
	Retan 38		1.5	20	
+	Nouvol S49		2.0	20	pH 5.8 - 6.0, D/W/D
+	Syntan T		3.0		
	Mimosa		2.0		
	Syntan ZFM		2.0	60	Chk Exhaustion
+	Black Dye		2.0	45	Chk ø
+	Water	60	50		
	Nouvol S49		5.0		
	Nouvol PK		8.0		
	Nouvol LS 55		5.0	90	Chk Exhaustion
+	Formic Acid		2.0	60	10+10+40, pH 3.5, Drain

MACHINE OPERATIONS : Pile o/n, Set out, Wet Toggle, Dry, Condition, Stake, Buff, Mill.

Green-Trek

Committed to sustainable technologies

Code :

D/W/D = Drain / Wash / Drain Chk = Check Ø = Cross Section + = Add O/N = Over Night
Run = Time in Minutes Pdr = Powder Vd = Vacuum Dry L O/N = Leave Over Night

Suggested products comply with REACH and free from:

- Heavy Metals, Cr. VI, PCP, Cresols
- AP/APEO, SCCP, MCCP
- Forbidden Amines, Bisphenol
- PFCs, PAHs, PFOs, PCB
- Formaldehyde, Cresols, PCP/OPP