

**BUFFALO AUTOMOTIVE UPHOLSTERY      THICKNESS : 1.1 - 1.2 MM**

RETANNING - DYEING - FATLIQUORING					
OPERATIONS	PRODUCT	°C	%	RUN	REMARKS
Washing	Water	30	200	30	Drain
Rechroming	Water	30	150		
	Oxalic Acid		0.4		
+	Chrome Powder 33%		5.0		
	Sodium Formate		1.0	60	pH 4.0, D/W
Neutralisation	Water	30	150		
	Sodium Formate		2.0	10	
+	Syantn NT		2.0	30	
	Sodium Bi Carbonate		1.2	40	pH 5.8- 6.0, D/W/D
Retanning & Dyeing	Water	30	100		
	Retan 38		3.0	30	
	Uphol UF SR		2.0	20	
	Syantn PM		5.0		
	Syantn ZFM		2.0		
	Tara Extract		3.0		
	Grey Dye		2.0	60	Chk ø
Fatliquoring +	Water	60	100	10	
	Uphol LF 60		6.0		
	Uphol UF SR		6.0	60	
+	Formic Acid		2.0	60	10+10+40, pH 3.5 D/W/D, Pile

**MACHINE OPERATIONS :** Empty, horse up, set out and toggle.



Committed to sustainable technologies

<b>Code :</b>					
D/W/D = Drain / Wash / Drain	Chk = Check	Ø = Cross Section	+	= Add	O/N = Over Night
Run = Time in Minutes	Pdr = Powder	Vd = Vacuum Dry	L	O/N = Leave Over Night	

**Suggested products comply with REACH and free from:**

- Heavy Metals, Cr, VI, PCP, Cresols
- AP/APEO, SCCP, MCCP
- Forbidden Amines, Bisphenol
- PFCs, PAHs, PFOs, PCB
- Formaldehyde, Cresols, PCP/OPP