BUFF UPHOLSTERY THICKNESS : 1.2 - 1.4 MM

RETANNING - DYEING - FATLIQUORING

OPERATIONS	PRODUCT	°C	%	RUN	REMARKS
Washing	Water	30	100		
	Sintol ALX		0.5		
	Degresol UF 100		0.5	30	D/W/D
	Water	60	100		
	Acid Bate		3.0		
	Sodium Formate		1.0	120.	D/W/D
Rechroming	Water	30	100		
	Formic Acid		0.5	15	
+	Nouvol SV		1.5	15	
+	BCS Powder		5.0	90	
+	Chrome Syntan		2.0		
	Sodium Formate		1.0	40	
+	Uphol 9R		3.0	30	
+	Sodium Bi Carbonate		0.5	30	pH 4.0 Leave O/N
Neutralisation	Water	30	150		
	Sodium Formate		1.0	20	
+	Sodium Bi Carbonate		1.0	40	3X10+10, pH 5.5, D/W/D
+	Luber SAS		2.0	30	
Retanning	Water	60	100		
Dyeing	Retan 38		2.0	20	
Fatliquoring +	Syntan PM		2.0		
	Syntan T		2.0		
	Syntan S/PT		2.0	40	
+	Dye		2.0	40	Chk ø
+	Nouvol LS - 55		2.0		
	Luber SAS		4.0		
	Nouvol S49		6.0		
	Nouvol PK		4.0		
	Uphol 9R		2.0	60	30+30, Chk Exhaust
+	Formic Acid		2.0	60	(10+10+40)
					Drain / Rinse, Pile

MACHINE OPERATIONS : Samm, Set, Vd, Hang Dry, Condition, Stake & toggle.

Green-Trek

Committed to sustainable technologies

Code :

D/W/D = Drain / Wash / Drain Chk = Check Ø = Cross Section + = Add O/N = Over Night
Run = Time in Minutes Pdr = Powder Vd = Vacuum Dry L O/N = Leave Over Night

Suggested products comply with REACH and free from:

- Heavy Metals, Cr. VI, PCP, Cresols
- AP/APEO, SCCP, MCCP
- Forbidden Amines, Bisphenol
- PFCs, PAHs, PFOs, PCB
- Formaldehyde, Cresols, PCP/OPP