BUFF UPHOLSTERY THICKNESS : 1.4 - 1.6 MM

RETANNING - DYEING - FATLIQUORING

OPERATIONS	PRODUCT	°C	%	RUN	REMARKS
Washing	Water	30	200		
	Sintol ALX		0.3	20	Drain
Bating	Water	30	100		
	Sodium Formate		0.5	30	
+	Acid Bate		4.0	90	D/W/D
Rechroming	Water	30	100		
	Formic Acid		0.2	15	Chk pH 3.0 - 3.2
+	BCS Powder		2.0		
	Sodium Formate		1.0	30	
+	Uphol 9R		2.0	30	L O/N, D/W/D
Neutralisation	Water	30	150		
	Syntan NT		1.5	30	
	Sodium Bi Carbonate		2.0	90	pH 6.2, D/W/D
Retanning &	Water	60	150		
Dyeing	Retan 300		1.5	40	
Fatliquoring +	Uphol 9R		2.0	30	
+	Syntan SPX		2.0		
	Syntan ZFM		2.0		
	Syntan PMX		2.0	45	
+	Syntan OM		1.0		
	Brown Dye		2.0	60	Chk ø
+	Nouvol PK		6.0		
	Nouvol LS 55		4.0		
	Nouvol S49		4.0	60	Chk Exhaustion
+	Formic Acid		2.0	60	(10+10+40), D/W/D

MACHINE OPERATIONS : Pile O/N., Wet nailing, take out in Sammed condition, Hang Dry, Condition, Stake, Dry Mill for 6 Hrs. & Toggle.

Green-Trek

Committed to sustainable technologies

Code :

D/W/D = Drain / Wash / Drain Chk = Check Ø = Cross Section + = Add O/N = Over Night
Run = Time in Minutes Pdr = Powder Vd = Vacuum Dry L O/N = Leave Over Night

Suggested products comply with REACH and free from:

- Heavy Metals, Cr. VI, PCP, Cresols
- AP/APEO, SCCP, MCCP
- Forbidden Amines, Bisphenol
- PFCs, PAHs, PFOs, PCB
- Formaldehyde, Cresols, PCP/OPP