

## BUFF SPLIT - FULL GRAIN IMITATION THICKNESS : 1.4 - 1.6 MM

<b>RETANNING - DYEING - FATLIQUORING</b>					
OPERATIONS	PRODUCT	°C	%	RUN	REMARKS
Washing	Water	30	200		
	Sintol ALX		0.5	60	D/W/D
Neutralisation	Water	30	200		
	Sodium Formate		1.5	30	
+	Sodium Bi Carbonate		2.0	90	pH 5.0, D/W/D
Retanning	Water	60	100		
Dyeing	Retan 38		3.0	40	
Fatliquoring +	Uphol 9 R		1.0	20	
+	Syntan PM		3.0		
	Syntan R - MF		3.0		
	GS Powder		5.0	60	
+	Dye Powder		1.5	20	Chk ø
+	Luber G 60		2.0		
	Luber SN		2.0		
	Luber NF		2.0	45	
+	Retan EML		2.0	30	
+	Formic Acid		2.0	60	(10 + 10 + 40), Drain

MACHINE OPERATIONS : Pile O/N., Samm, Set Lightly, Vacuum Dry, Hang Dry, Condition, Stake, Toggle & Buff on both sides with 320 grit paper.



 Code :

 D/W/D = Drain / Wash / Drain
 Chk = Check
 Ø = Cross Section
 + = Add
 O/N = Over Night

 Run
 = Time in Minutes
 Pdr = Powder
 Vd = Vacuum Dry
 L O/N = Leave Over Night

## Suggested products comply with REACH and free from:

- Heavy Metals, Cr. VI, PCP, Cresols
- AP/APEO, SCCP, MCCP
- Forbidden Amines, Bisphenol

• PFCs, PAHs, PFOs, PCB

• Formaldehyde, Cresols, PCP/OPP