

BUFF NAPPA THICKNESS : 0.6 - 0.7 MM

RETANNING - DYEING - FATLIQUORING					
OPERATIONS	PRODUCT	°C	%	RUN	REMARKS
Washing	Water	40	100		
	Sintol ALX		0.3	20	
	+ Acid Bate		4.0		
	Sodium Formate		0.5	180	D/W/D
Rechroming	Water	30	100		
	Nouvol SV		2.0		
	Relugan GT 50		2.0	30	
	+ Chrome Syntan		2.0		
	Maradol C		2.0		
	BCS Powder		4.0		
	Sodium Formate		1.0	45	
	+ Tanone SPX		2.0	30	
	Sodium Bi Carbonate		0.5	30	L O/N, Run, D/W
	Neutralisation	Water	30	150	
Syntan NT			2.0		
Sodium Formate			1.0	40	
+ Sodium Bi Carbonate			1.5	20	pH 6, D/W/D
Retanning	Water	60	150		
	Dyeing Retan 300		2.0	30	
Fatliquoring	+ Maradol C		2.0	20	
	+ Syntan ZFM		2.0		
	Syntan PM		2.0	40	
	+ Syntan OM		1.0		
	Brown Dye		2.0	30	Chk ø
	+ Luber SAS		6.0		
	Nouvol SR		2.0		
	Neophol S66 R		5.0		
	Luber G 60		2.0	60	(30+30) Chk Exhaust.
	+ Formic Acid		1.5	60	(10+10+40)
	+ Catanol DW		1.0	30	D/W/D

MACHINE OPERATIONS : Pile O/N., Set, Hang Dry, Condition, Stake & Toggle.



Committed to sustainable technologies

Code :

D/W/D = Drain / Wash / Drain Chk = Check Ø = Cross Section + = Add O/N = Over Night
Run = Time in Minutes Pdr = Powder Vd = Vacuum Dry L O/N = Leave Over Night

Suggested products comply with REACH and free from:

- Heavy Metals, Cr. VI, PCP, Cresols
- AP/APEO, SCCP, MCCP
- Forbidden Amines, Bisphenol
- PFCs, PAHs, PFOs, PCB
- Formaldehyde, Cresols, PCP/OPP