BUFF LINING THICKNESS : 0.7 - 0.9 MM

RETANNING - DYEING - FATLIQUORING					
OPERATIONS	PRODUCT	°C	%	RUN	REMARKS
Washing	Water	30	200		
	Sintol ALX		1.0	30	
	Oxallic Acid		0.5	20	Chk pH 3.2, Drain
Rechroming	Water	30	100		
	BCS Powder		3.0	30	
+	Maradol C		1.0	20	
+	BCS Powder		3.0		
	Sodium Formate		1.0	40	
+	Water	30	100	10	
	Sodium Formate		1.0	10	
	Sodium Bi Carbonate		1.0	40	pH 4.2 - 4.5, D/W/D
Neutralisation	Water	30	150		
	Acid Bate		2.0		
	Sodium Formate		1.0	90	
+	Ammonium Bi Carb.		1.0	45	pH 5.5, D/W/D
Retanning	Water	60	150		
Dyeing	Retan 38		2.0	20	
Fatliquoring	Luber SN		1.0	20	
	Syntan PM		4.0		
	GS Powder		5.0	40	
+	Syntan OM		1.0	15	
+	Brown Dye		2.5	30	Chk ø
+	Luber G 60		5.0		
	Luber SN		3.0		
	Luber SAS		2.0		
	Maradol C		2.0		
	Luber NF		3.0	60	Chk Exhaustion
+	Formic Acid		2.0	60	(15+15+30), D/W/D

MACHINE OPERATIONS : Pile O/N., Samm, Set, Vd, Hang Dry, Condition, Stake & Toggle.

Green-Trek

Committed to sustainable technologies

Code :

D/W/D = Drain / Wash / Drain Chk = Check Ø = Cross Section + = Add O/N = Over Night
Run = Time in Minutes Pdr = Powder Vd = Vacuum Dry L O/N = Leave Over Night

Suggested products comply with REACH and free from:

- Heavy Metals, Cr. VI, PCP, Cresols
- AP/APEO, SCCP, MCCP
- Forbidden Amines, Bisphenol
- PFCs, PAHs, PFOs, PCB
- Formaldehyde, Cresols, PCP/OPP