

**BUFF CALF SOFTY THICKNESS : 1.2 - 1.4 MM**

RETANNING - DYEING - FATLIQUORING						
OPERATIONS	PRODUCT	°C	%	RUN	REMARKS	
<b>Washing</b>	Water	30	200			
	Sintol ALX		0.5	30	Drain	
<b>Rechroming</b>	Water	30	100			
	+	Formic Acid		0.2	10	
		BCS Powder		4.0		
		Sodium Formate		0.5	10	
	+	Maradol C		2.0	90	
	+	Syntan NX		4.0		
		Syntan PM		2.0	40	
<b>Neutralisation</b>	+	Sodium Formate		1.0	20	
		Retan OR		3.0	30	pH 4.0, D/W
		Water	30	150		
		Syntan NT		2.0	20	
<b>Retanning</b>		Sodium Formate		1.0	15	
	+	Sodium Bi Carbonate		1.0	30	In 3 feeds, pH 6.0, D/W/D
		Water	60	150		
<b>Dyeing</b>	Retan 38		2.0	20		
<b>Fatliquoring</b>	+	Dye		3.0	30	Chk ø
	+	Maradol C		2.0	20	
	+	Syntan T		3.0		
		Syntan ZFM		3.0		
		Syntan PM		3.0	30	
	+	Luber SN		3.0		
		Luber SAS		4.0		
		Nouvol PFK		3.0		
		Neophol S 66		4.0	60	Chk Exhaustion
	+	Formic Acid		2.0	60	3 Feeds 10+10+40

**MACHINE OPERATIONS :** Next day Samm, Set Lightly, Hang Dry, Condition, Stake, Toggle & Mill.



Committed to sustainable technologies

**Code :**

D/W/D = Drain / Wash / Drain    Chk = Check    ø = Cross Section    + = Add    O/N = Over Night  
Run = Time in Minutes    Pdr = Powder    Vd = Vacuum Dry    L O/N = Leave Over Night

**Suggested products comply with REACH and free from:**

- Heavy Metals, Cr. VI, PCP, Cresols
- AP/APEO, SCCP, MCCP
- Forbidden Amines, Bisphenol
- PFCs, PAHs, PFOs, PCB
- Formaldehyde, Cresols, PCP/OPP