BUFF BURNISH THICKNESS : 1.2 - 1.4 MM

RETANNING - DYEING - FATLIQUORING

OPERATIONS	PRODUCT	°C	%	RUN	REMARKS
Washing	Water	30	200		
	Oxalic Acid		1.0	30	D/ W
Neutralisation	Water	30	150		
	Syntan NT		1.0	30	
	Sodium Bi Carbonate		1.0		
	Sodium Formate		1.5	30	pH 4.8 / 5.0, D/W
Retanning &	Water	30	80		
Dyeing	Retan 38		4.0	30	
Fatliquoring +	Mimosa		3.0		
	Syntan ZFM		3.0		
	Syntan SI		3.0		
	Maradol C		0.5		
	Syntan OM		2.0	60	
+	Quebracho		3.0		
	Wattle		3.0	60	
	Syntan PM		4.0		
+	Syntan S/PT		3.0		
	Syntan OM		2.0		
+	Dye		2.0	40	Chk ø
+	Formic Acid		0.3	30	Drain
	Water	60	100		
	Luber SN		1.5		
	Luber NF		1.5		
	Nouvol PK		2.0		
	Nouvol SR		1.5		
	Luber G 60		1.0	60	30+30, Chk Exhaust
+	Syntan S/PT		1.0		
	GS Powder		1.0	120	
+	Formic Acid		2.0	60	(10+10+40), Drain
+	Water	60	50		
	Dye		0.2	20	
	Formic Acid		0.5	30	Rinse / Pile

MACHINE OPERATIONS : Samm, Set, Vd, Hang Dry, Condition, Stake & toggle

Green-Trek

Committed to sustainable technologies

Code :

D/W/D = Drain / Wash / Drain Chk = Check Ø = Cross Section + = Add O/N = Over Night
Run = Time in Minutes Pdr = Powder Vd = Vacuum Dry L O/N = Leave Over Night

Suggested products comply with REACH and free from:

- Heavy Metals, Cr. VI, PCP, Cresols
- AP/APEO, SCCP, MCCP
- Forbidden Amines, Bisphenol
- PFCs, PAHs, PFOs, PCB
- Formaldehyde, Cresols, PCP/OPP