

COW SPLIT UPPER : RESIN FINISH : METALLIC

FINISHING FORMULATION & PROCESS							
S.No.	PRODUCT	1	2	3	4	5	PROCESS / REMARKS
	STUKO HKC						Apply with spatula, Rest for 12 hrs, superfine Plate at 80°C/ 200 kgs, snuffing with 600 number paper. 1. R/C approx. 30gr / sq. ft., Leave Over Night, Plane plate at 100°C / 150 Kg., Sand Blast Plate at 90°C / 100 Kg./cm ² 2. 1 R/C, Deep H/C at 90°C / 200 Kg./cm ² . 1 R/C, Fine H/C at 80°C / 150 Kg./cm ² . Add metallic Pdr. and apply 2 x coats. 3. 2 x Coat, Plane plate at 90°C / 100 Kg./cm ²
1	Tuf-Cryl DX	300					
2	Water	600	225	200			
3	Nano Series Pigment		150				
4	Acrl-m S 60		75				
5	Acrl-m S 8/1		50				
6	Acrl-m X 858		100				
7	Urez 899		100				
8	Protop 18		70				
9	Filler 12 / 61	100	100				
10	Finish M 45		30				
11	Haquatop 328			100			
12	Metallic Powder		X				
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APPLICATION: Buff twice with 320 grit paper on both sides before finishing



Committed to sustainable technologies

REMARKS :			
Code :			
H/C = Hair Cell Print	Po = Polish	P = Plate •C/Bar	M = Dry Drum (Mill)
Pr = Emboss •C	RB = Rebuff	Vd = Vacuum Dry	O/N = Over Night

Suggested products comply with REACH and free from:

- Heavy Metals, Cr. VI
- AP/APEO, SCCP, Phthalate
- Arylamines (Azo group), Forbidden Amines
- PFCs, PAHs, PFOs, PCB
- Formaldehyde, NMP, NEP, DMF
- Complies with VOC emission