

**COW SOFTY UPPER -2 : RESIN FINISH : BLACK**

FINISHING FORMULATION & PROCESS							
S.No.	PRODUCT	1	2	3	4	5	PROCESS / REMARKS
1	Acril-m Y 26	200					1. 1 R/C approx. 30gr/ sq. ft., Leave O/N, Plane plate at 90°C / 150 Kg./cm <sup>2</sup> . resnuff with 600 grit paper. 2. 1 R/C, Deep H/C at 90°C / 200 Kg., 2 x Coats, fine H/C at 80°C/150 Kg./cm <sup>2</sup> . 2 x coats. 3. 2 x Coat, Plane plate at 90°C / 100 Kg./cm <sup>2</sup> .
2	Luber 150	80					
3	Water	720	540	100			
4	Nano Deep Black		50				
5	Nano Black 12		50				
6	Filler 12 / 61		30				
7	Glaze Top N		50				
8	Wax 16/S		30				
9	Acril-m X 858		100				
10	Acril-m S 60		50				
11	Acril-m M 701		50				
12	Urez 898		50				
13	Hicalac 316			100			
14	Finish M 45			5			
15	Compact 24		100				
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**APPLICATION:** Buff twice with 320 grit paper before finishing.



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REMARKS :			
<b>Code :</b>			
H/C = Hair Cell Print	Po = Polish	P = Plate •C/Bar	M = Dry Drum (Mill)
Pr = Emboss •C	RB = Rebuff	Vd = Vacuum Dry	O/N = Over Night

**Suggested products comply with REACH and free from:**

- Heavy Metals, Cr. VI
- AP/APEO, SCCP, Phthalate
- Arylamines (Azo group), Forbidden Amines
- PFCs, PAHs, PFOs, PCB
- Formaldehyde, NMP, NEP, DMF
- Complies with VOC emission